

Faculty of Engineering Department of Mechanical Engineering

9th INTERNATIONAL SCIENTIFIC CONFERENCE ON ADVANCES IN MECHANICAL ENGINEERING (ISCAME 2023) 9-10 November, 2023 Debrecen, Hungary

CONFERENCE PROGRAMME

organized by

Department of Mechanical Engineering Faculty of Engineering, University of Debrecen

and

Working Commission in Mechanical Engineering Specialized Committee in Engineering Regional Committee in Debrecen, Hungarian Academy of Sciences



9-10 November 2023, Debrecen, Hungary

Chair of ISCAME 2023 Tamás MANKOVITS, University of Debrecen, Hungary Scientific Program Committee of ISCAME 2023 Sándor BODZÁS, University of Debrecen, Hungary Gábor BOHÁCS, Budapest University of Technology and Economics, Hungary István BUDAI, University of Debrecen, Hungary Levente CZÉGÉ, University of Debrecen, Hungary Branislav DJORDEVIC, University of Belgrade, Serbia Igor DRSTVENSEK, University of Maribor, Slovenia János Péter ERDÉLYI, University of Miskolc, Hungary Lajos FAZEKAS, University of Debrecen, Hungary Sándor HAJDU, University of Debrecen, Hungary Dávid HURI, University of Debrecen, Hungary György JUHÁSZ, University of Debrecen, Hungary Gábor KALÁCSKA, Hungarian University of Agricultural and Life Sciences, Hungary Ferenc KALMÁR, University of Debrecen, Hungary Imre KOCSIS, University of Debrecen, Hungary **Ákos LAKATOS, University of Debrecen, Hungary** Daniel LATES, Petru Maior University of Targu Mures, Romania Stanislav LEGUTKO, Poznan University of Technology, Poland János LÍSKA, John von Neumann University, Hungary Zoltán MAJOR, Johannes Kepler University Linz, Austria József MENYHÁRT, University of Debrecen, Hungary Ljubica MILOVIC, University of Belgrade, Serbia Imre Norbert ORBULOV, Budapest University of Technology and Economics, Hungary Sándor PÁLINKÁS, University of Debrecen, Hungary Tibor POÓS, Budapest University of Technology and Economics, Hungary Milan RACKOV, University of Novi Sad, Serbia Istvánné RÁTHY, Óbuda University, Hungary Tamás SZABÓ, University of Miskolc, Hungary Ferenc SZODRAI, University of Debrecen, Hungary Edit SZŰCS, University of Debrecen, Hungary György THALMAIER, Technical University of Cluj-Napoca, Romania Zsolt TIBA, University of Debrecen, Hungary László TÓTH, University of Debrecen, Hungary Matej VESENJAK, University of Maribor, Slovenia Zoltán WELTSCH, John von Neumann University, Hungary László ZSIDAI, Hungarian University of Agricultural and Life Sciences, Hungary Technical Assistance of ISCAME 2023 Szandra KALMÁRNÉ SITKU, University of Debrecen, Hungary Lilla CSONKÁNÉ DÓRÓ, University of Debrecen, Hungary

Mihály CSÜLLÖG, University of Debrecen, Hungary



9-10 November 2023, Debrecen, Hungary

WELCOME MESSAGE

On behalf of the ISCAME Scientific and Organizing Committee I am pleased to welcome you to Debrecen for the 9th International Scientific Conference on Advances in Mechanical Engineering organized by the Department of Mechanical Engineering, Faculty of Engineering of the University of Debrecen.

The main goal of ISCAME is to yearly bring together engineers working on research, development and practical application in the field of mechanical engineering. Furthermore, the purpose of this Conference is to provide opportunities for scientists and engineers to meet and to discuss current research, new concepts and ideas and establish possibilities for future collaborations in all aspects of mechanical engineering.

I am pleased to inform you that **202 experts** from higher education have registered for this year's conference from altogether **12 countries**. In the framework of ISCAME **110 presentations** will be given and **49 posters** will be exhibited.

This year, the theme of the plenary lectures is artificial intelligence (AI) and material testing. Accordingly, the head of the Material and Process Analysis Laboratory of the BMW Group Plant Debrecen will give lecture about their activities and the representatives of Mathworks will introduce the AI solutions of Matlab. Furthermore, the researcher of the host Department of Mechanical Engineering will present the application of artificial intelligence and the related material testing in the context of a case study. Accompanying programs of ISCAME is a Matlab Workshop and the Exhibition of Creative Mechanical Engineers.

We invite you to be an active participant in this Conference and to contribute to any topic of your scientific interest. We hope that the 9th International Scientific Conference on Advances in Mechanical Engineering will have an important impact on the research in all topics included in its program.

It is also an honour for us to have a privilege to invite you to the 9^{th} Mechanical Engineering Industrial Exhibition and Job Fair. The Department of Mechanical Engineering of the University of Debrecen will host – parallel to ISCAME – the event, called "Mechanical Engineering Industrial Exhibition and Job Fair" where **27 companies** will exhibit. The list of our exhibiting partners can be found at the end of the program booklet. This professional program will surely benefit the visitors who want to get up-to-date knowledge with the latest technology.

We want to express our appreciation to all members of the committees involved in the preparation of this Conference and to all the staff who are managing the different aspects of the Conference and to all the contributing authors and participants who will create the real Conference. We hope that all of you feel awarded for your participation and contribution.

Yours Sincerely,

Tamás Mankovits Chair of ISCAME, Head of Department Department of Mechanical Engineering Faculty of Engineering, University of Debrecen



9-10 November 2023, Debrecen, Hungary

TECHNICAL PROGRAMME

(9th ISCAME and 9th Mechanical Engineering Exhibition and Job Fair)

Thursday, 9th of November 2023 (2-4 Ótemető, Debrecen)

- 09:00 15:00 Mechanical Engineering Exhibiton and Job Fair (Aula of the Faculty of Engineering)
- 13:00 16:00 ISCAME registration (Aula of the Faculty of Engineering)

13:00 – 18:45 **ISCAME poster exhibition** (1st floor, Gallery of the Faculty of Engineering)

- 13:30 14:30 **ISCAME guided laboratory tour** (meeting at Emerson Pneumatic Laboratory, room E.0.21.)
- 14:00 15:00 **ISCAME Exhibition of Creative Mechanical Engineers** (Library of the Faculty of Engineering)
- 15:00 16:10 **ISCAME opening and plenary lectures** (4th floor, Lecture Hall 413)
- 16:30 19:00 ISCAME sessions

INDUSTRIAL PROCESSES MODELLING AND CONTROL OF INDUSTRIAL SYSTEMS, ROBOTS AND VEHICLES MACHINE AND PRODUCT DESIGN MATERIALS SCIENCE AND TECHNOLOGY I.

19:00 - 23:00 ISCAME banquet (Restaurant Barabás, 11 Vár street, Debrecen) -entrance only with invitation card

Friday, 10th of November 2023 (2-4 Ótemető, Debrecen)

- 08:30 13:00 **ISCAME registration** (Aula of the Faculty of Engineering)
- 09:00 14:00 ISCAME poster exhibition (1st floor, Gallery of the Faculty of Engineering)
- 09:30 10:00 Teaching AI with MATLAB (4th floor, Lecture Hall 413)
- 10:00 11:30 MATLAB Workshop (1st floor, E.118) participation only for registered members
- 09:30 12:15 **ISCAME sessions**

FLUID MECHANICS I. MANUFACTURING SCIENCE I. POLYMER ENGINEERING MATERIALS SCIENCE AND TECHNOLOGY II.

- 11:00 12:00 ISCAME poster session (1st floor, Gallery of the Faculty of Engineering)
- 11:30 14:00 lunch (Restaurant, Faculty of Engineering)
- 12:30 12:45 **ISCAME group photo** (meeting at the Aula of the Faculty of Engineering)
- 13:00 16:15 ISCAME sessions

FLUID MECHANICS II. MANUFACTURING SCIENCE II. APPLIED AND THEORETICAL MECHANICS ENGINEERING OPTIMIZATION MATERIALS SCIENCE AND TECHNOLOGY III.



9-10 November 2023, Debrecen, Hungary

DETAILED PROGRAMME OF ISCAME 2023

Thursday, 9th of November 2023 (2-4 Ótemető, Debrecen)

13:00 - 16:00 13:00 - 18:45 13:30 - 14:30 14:00 - 15:00	 ISCAME poster exhibition (1st floor, Gallery of the Faculty of Engineering) ISCAME guided laboratory tour (meeting at Emerson Pneumatic Laboratory, room E.0.21.) 		
	is critic Damondon of Creative Freehancer Engineers (Elorary of the Faculty of Engineering)		
15:00 - 16:10	ISCAME opening and plenary lectures		
15:00 - 15:05	(Lecture Hall 413, 4 th floor) Imre KOCSIS , University of Debrecen, Hungary		
	Welcoming words		
15:05 - 15:10	Tamás MANKOVITS, University of Debrecen, Hungary		
	About ISCAME 2023		
15:10 - 15:30	Larc C. HERZBACH, BMW Group Plant Debrecen, Hungary		
15:30 - 15:50	Material and Process Analysis Laboratory Marco ROSSI, Ákos Koppány KISS, Mathworks & Gamax Laboratory Solutions Kft., Italy, Hungary		
15.50 - 15.50	AI solutions to enhance research in Mechanical, Electrical and Computer Engineering		
15:50 - 16:10	Dávid HURI, University of Debrecen, Hungary		
	Development of finite element simulation-based optimization of rubber bumper		
16:30 - 18:30	Session INDUSTRIAL PROCESSES		
	(Machine Elements Laboratory, 1 st floor, room E.121.)		
Chairman:	Lajos GULYÁS, University of Debrecen, Hungary		
Secretary:	István DOMOKOS, University of Debrecen, Hungary		
16:30 - 16:45	<u>Evelin VARJU,</u> Tibor POÓS		
	Calculation algorithm of air humidification for laboratory equipment		
16:45 - 17:00	Tibor POÓS, <u>Kristóf KATONA</u>		
17.00 17.15	Determining the fluidization curve for zeolite at different moisture contents		
17:00 - 17:15	<u>Ömer Faruk KARAMAN</u> , László HÉGELY, Péter LÁNG		
17:15 - 17:30	<i>Optimisation of a pressure-swing distillation process with full heat integration</i> Tibor POÓS, Nikolett SZÁVICS		
17.15 17.50	Operational sizing of a wet scrubber		
17:30 - 17:45	Tibor POÓS, <u>László Mihály VÉGH</u>		
	Mechanical and architectural regulations for cleanrooms with proposed solutions		
17:45 - 18:00	<u>Bence FÁBIÁN,</u> Oszkár GREGA, Zoltán TASZNER		
	Analysis of the recyclability of secondary metallurgical slag from steel production in electric arc furnaces		
18:00 - 18:15	Abdennour BOUZIANE, Boukhoulda FAROUK, Amar TILMATINE		
10.15 10.20	Conception and realization of a vibrating machine to isolate copper from plastic obtained from wire waste		
18:15 - 18:30	Levente TUGYI, Gábor L. SZEPESI		
	Determination of flash points of flammable mixtures for explosion protection		



Faculty of Engineering, University of Debrecen



9-10 November 2023, Debrecen, Hungary

16:30 - 18:30	Session MODELLING AND CONTROL OF INDUSTRIAL SYSTEMS, ROBOTS AND VEHICLES		
Chairmann	(Technical Mechanics Laboratory, 1 st floor, room U.1.08.)		
Chairman:	Sándor HAJDU, University of Debrecen, Hungary		
Secretary:	Dániel NEMES, University of Debrecen, Hungary		
16:30 - 16:45	<u>Gergely HUNYADY</u> , Dénes FODOR		
	Predictive maintenance and fault diagnostics of automotive Steer-By-Wire steering systems based		
	on Digital Twin method		
16:45 - 17:00	<u>Dániel NEMES</u> , Sándor HAJDU		
	Longitudinal dynamic modeling of electric vehicle by using Matlab Simulink		
17:00 - 17:15	<u>Lóránt SZABÓ</u> , Zoltán WELTSCH, Andrea ÁDÁMNÉ MAJOR		
	Overview of datasets for offroad autonomous vehicles		
17:15 - 17:30	<u>Tudor OARGA,</u> Bogdán VARGA, István BARABÁS, Gabriel PRUNEAN		
	Review of connected autonomous vehicles platooning: technologies, challenges, and future directions		
17:30 - 17:45	Safa Jameel AL-KAMIL, Edit LAUFER, Róbert SZABOLCSI		
	Fuzzy Logic integration for enhanced mobile robot path planning and navigation		
17:45 - 18:00	<u>Dávid BODNÁR</u> , Károly JÁRMAI		
	Natural frequency examination in industrial robot		
18:00 - 18:15	Dalal ZELLOUMA		
	Fractional order - backstepping - for robust speed control of induction motor		
18:15 - 18:30	Dalal ZELLOUMA		
	The application of fuzzy field-oriented control to the performance improvement of a three-phase		
	induction motor		
16:30 - 18:30	Session MACHINE AND PRODUCT DESIGN		
	(Emerson Pneumatic Laboratory, ground floor, room E.0.21.)		
Chairman:	Levente CZÉGÉ, University of Debrecen, Hungary		
Secretary:	Tibor PÁLFI, University of Debrecen, Hungary		
5			
16:30 - 16:45	<u>Mustafa HASAN</u>		
	Dual purpose solar collector		
16:45 - 17:00	<u>Krisztián VIDA</u>		
	Linear units in automation		
17:00 - 17:15	<u>Attila KISS,</u> Zoltán WELTSCH		
	Design optimization of intake manifold for dual fuel IC engine		
17:15 - 17:30	<u>Sándor APÁTI,</u> György HEGEDŰS		
	Design of equipment suitable for jigsaw testing		
17:30 - 17:45	<u>József KERTÉSZ</u> , József MENYHÁRT, Zsolt BÉKÉSI, Tünde Anna KOVÁCS		
	Investigation of heavy vehicle underrunning guard focusing for the energy absorbing issue		
17:45 - 18:00	Krisztián DEÁK		
	Wavelet analysis for detecting machinery transient waveform		
18:00 - 18:15	Bahar MOHAMMED		
10.18 10.55	Impact and damage prediction of reinforced sandwich beams		
18:15 - 18:30	Borchala Namomsa DAREJE, Demewz DEMEKE		
	Design and model of portable gantry crane machine		



Main building, University of Debrecen



9-10 November 2023, Debrecen, Hungary

16:30 - 19:00	Session MATERIALS SCIENCE AND TECHNOLOGY I. (Metallographic Laboratory, 1 st floor, room E.120.)
Chairman:	István BUDAI, University of Debrecen, Hungary
Secretary:	András GÁBORA, University of Debrecen, Hungary
16:30 - 16:45	Masoud OSFOURI, Andrea SIMON
	Innovative method for producing glass foam granules with intact surfaces
16:45 - 17:00	<u>Sarah Kareem Mohammed AL-SAUDI</u> , Róbert GÉBER, Andrea SIMON
	Produce foam glass aggregate utilizing waste glass from cathode-ray tubes
17:00 - 17:15	<u>Ferenc TAJTI</u> , Miklós BERCZELI, Zoltán WELTSCH
	<i>Li-ion battery cell bonding technology development</i>
17:15 - 17:30	Dávid HALÁPI, László VARGA
	Segregation simulation study of metal powders in additive manufacturing technology
17:30 - 17:45	Sándor Endre KOVÁCS, László VARGA
	Mechanical testing and orientation optimalisation of 3D printed 17-4PH stainless steel alloy
17:45 - 18:00	Csaba BREZNAY, Dávid KEMÉNY, Balázs VARBAI, Levente KATULA
	Electrochemical corrosion properties of wire and arc additively manufactured duplex stainless steel
18:00 - 18:15	<u>Ahmed SHADID, Márton Tamás BIROSZ, Béla SZEKERÉS, Mátyás ANDÓ</u>
	3D printing failure detection
18:15 - 18:30	Péter I. KÖVÁCS, Zoltán WELTSCH, Miklós BERCZELI
	Surface treatment of aluminium with atmospheric plasma
18:30 - 18:45	Gergely JUHÁSZ, Ferenc HAREANCZ, Réka Enikő FÁBIÁN, Ádám VIDA
	Production methods of high-entropy alloys
18:45 - 19:00	Ferenc HAREANCZ, Gergely JUHÁSZ, Réka Enikő FÁBIÁN, Ádám VIDA
10	Applicability of high-entropy alloys
10.00 22.00	

19:00 – 23:00 **ISCAME banquet** – **by pre-registration only and entrance fee is charged** (Restaurant Barabás, 11 Vár street, Debrecen)



A group of ISCAME Participants



9-10 November 2023, Debrecen, Hungary

Friday, 10th of November 2023 (2-4 Ótemető, Debrecen)

08:30 - 13:00	ISCAME registration (Aula of the Faculty of Engineering)			
09:00 - 14:00	ISCAME poster exhibition (1 st floor, Gallery of the Faculty of Engineering)			
09:30 - 10:00				
	Presenter: Ákos Koppány KISS, Gamax Laboratory Solutions Kft., Hungary			
10:00 - 11:30	MATLAB Workshop (1 st floor, E.118) - participation only for registered members			
	Workshop leader: Ákos Koppány KISS, Gamax Laboratory Solutions Kft., Hungary			
09:30 - 11:15	Session FLUID MECHANICS I.			
	(Emerson Pneumatic Laboratory, ground floor, room E.0.21.)			
Chairman:	Ákos LAKATOS, University of Debrecen, Hungary			
Secretary:	Rashwan ALKENTAR, University of Debrecen, Hungary			
09:30 - 09:45	Zainab ALI, Gabriella VADÁSZNÉ BOGNÁR			
	Investigation of the impact of surface roughness on the vehicle's resistance			
09:45 - 10:00	Ferenc KUBICSEK, Ferenc HEGEDŰS			
	Bubbles and producing ammonia			
10:00 - 10:15	<u>Péter KALMÁR, Kálmán KLAPCSIK</u>			
	Investigation of the acoustically excited bubble's nonlinear shape deformation in a massive			
	parameter range with GPU applications			
10:15 - 10:30	Barhm MOHAMAD			
	Performance of nanofluids on heat transfer in a flat plate water solar collector			
10:30 - 10:45	<u>Dávid András HORVÁTH</u> , Tamás KALMÁR-NAGY			
	Semi-empirical method to approximate the Poincaré-Lyapunov constant for the delayed-Liénard equation			
10:45 - 11:00	<u>Lajos IMRE,</u> Cosmin CHIOREAN			
	Particular aspects regarding the radiative heat transfer in thermal analysis of steel-concrete			
	composite structural elements			
11:00 - 11:15	<u>Saqib MURTAZA,</u> Poom KUMAN			
	Fractal-Fractional Analysis and numerical simulation for the heat transfer of			
	ZnO+Al2O3+TiO2/DW based ternary hybrid nanofluid			
09:30 - 11:15	Session MANUFACTURING SCIENCE I.			
	(Technical Mechanics Laboratory, 1st floor, room U.1.08.)			
Chairman:	Géza HAIDEGGER, SZTAKI - Institute for Computer Science and Control, Hungary			
Secretary:	Zoltán Gergő GÉRESI, University of Debrecen, Hungary			
09:30 - 09:45	Marwen HABBACHI, Attila BAKSA			
	Optimization of springback and thinning during deep prawing process			
09:45 - 10:00	Géza HAIDEGGER, Krisztina BÁRDOS, József VÁNCZA			
	Getting prepared to understand and also to jointly prepare the harmonized foresight on the future			
	of manufacturing in Europe			
10:00 - 10:15	<u>Ľuboslav STRAKA</u>			
	Efficiency of the machining process in wire EDM of hard metals			
10:15 - 10:30	Ľuboslav STRAKA, Juraj HAJDUK			
	Possibilities of preventing roundness errors of the machined surface in WEDM			
10:30 - 10:45	<u>Szabolcs Balázs TÓTH</u> , István BUDAI			
	Simulation of industrial processes using digital lean tools			
10:45 - 11:00	<u>Ali HABEEB</u> , Assel HAMAD			
	Experimental and theoretical investigation of the influence of the punch roughness degree and the			
	coefficient of friction			
11:00 - 11:15	Doaa Monther SADIQ, Iman J. ABED			
	Formability and surface quality of medical grade titanium in incremental sheet forming			



9-10 November 2023, Debrecen, Hungary

09:30 - 11:30	Session POLYMER ENGINEERING
	(Metallographic Laboratory, 1 st floor, room E.120.)
Chairman:	Gábor BELLÉR, University of Debrecen, Hungary
Secretary:	Márton HOMOLYA, University of Debrecen, Hungary
09:30 - 09:45	Noémi LÁSZLÓ, Péter FICZERE
	The issues of surface roughness measurement in case of plastic vehicle parts produced by FFF
	additive manufacturing
09:45 - 10:00	István NEMĚS-KÁROLY, Gábor SZEBÉNYI
	3D scanning of medical implant inserts
10:00 - 10:15	Yitbarek Firew MINALE, Kálmán MAROSSY, Andrea MAJOR, Annamária POLYÁKNÉ KOVÁCS
	Investigating the mechanical properties of PVC based ternary blends
10:15 - 10:30	<u>Szabolcs KRIZSMA</u> , András SUPLICZ
	Comprehensive measurement and simulation of prototype injection moulds
10:30 - 10:45	<u>Ayodeji AKERELE,</u> Kinga TAMÁSI, Awogbemi OMOJOLA
	Study on the mechanical properties of natural rubber mixtures plasticized with selected plant oil
10:45 - 11:00	<u>Ákos GÖRBE</u> , István HALÁSZ-KUTASI, Tamás BÁRÁNY
	Thermoplastic elastomers from recycled ground tyre rubber
11:00 - 11:15	<u>Djebbara BENZERGA</u> , Abdelkader HADDI
	Effects of external defects on the behavior and damage of PHED tubes
11:15 - 11:30	Monther ALMASHAL, Mundher Alsaadi DOOKHI
	Free vibration of composite rectangular plates with internal crack
09:30 - 11:45	Session MATERIALS SCIENCE AND TECHNOLOGY II.
	(SMARTMAT Material Technology Laboratory, 4th floor, room E.414.)
Chairman:	István BUDAI, University of Debrecen, Hungary
Secretary:	Márton LÉVAI, University of Debrecen, Hungary
09:30 - 09:45	Zoltán WELTSCH
09.30 - 09.43	<i>Development of bonding technology for composite materials with high energy density surface treatments</i>
09:45 - 10:00	István BUDAI, András SZOBOSZLAI
09.45 - 10.00	Continuous ultrasonic foaming for floating dosage forms
10:00 - 10:15	Branko SKORIC, Pál TEREK, Lazar KOVACEVIC, Vladimir TEREK, Zoran BOBIC
10.00 10.15	Surface modification with ions to improve properties of tools
10:15 - 10:30	<u>Gábor GYARMATI</u> , Ádám PÁLÓCZI, Dorottya SOMFAI, Tibor FERENCZI, Zoltán KÉRI
10.12 10.20	Analysis of different commercial solid fluxes used for the melt treatment of casting aluminum alloys
10:30 - 10:45	<u>György THALMAIER</u> , Mircea NASUI, Niculina A. SECHEL, Csilla KÁDÁR, Ioan VIDA-SIMITI
10.00 101.0	Cold sintering of Zinc powders for the manufacturing of porous Zinc materials
10:45 - 11:00	Levente BOGOLY, Tamás MENDE, György FEGYVERNEKI, Gábor GYARMATI
	The influence of different grain refining fluxes and master alloy addition on the melt quality of an
	aluminum casting alloy
11:00 - 11:15	Aidi MOUSSA, Yamina HARNANE, Bordja LYES
	Integrating phase change materials and nanoparticles for advancing building energy efficiency
11:15 - 11:30	Afrah AWAD
	Nanoparticles application in solar energy
11:30 - 11:45	Saida BOUYEGH, Samira TLILI
	Improvement of biodegradable magnesium-based alloys properties by Ca-P based bioceramics
	biomimetic deposition

11:00 –12:00 **poster session** (1st floor, Gallery of the Faculty of Engineering)

11:30 – 14:00 **lunch** (Restaurant, Faculty of Engineering)

12:30 – 12:45 **ISCAME group photo** (meeting at the Aula of the Faculty of Engineering)



9-10 November 2023, Debrecen, Hungary

13:00 – 14:45 Chairman: Secretary:	Session FLUID MECHANICS II. (Emerson Pneumatic Laboratory, ground floor, room E.0.21.) Ferenc SZODRAI, University of Debrecen, Hungary Márton HOMOLYA, University of Debrecen, Hungary
13:00 - 13:15	<u>Dávid NEMES, Béla FODOR, Nóra SZŰCS</u> Computational Fluid Dynamics simulation of the cooling of a vehicle alternator's stator winding
13:15 - 13:30	<u>Aimen TANOUGAST</u> , Krisztián HRICZÓ Numerical modeling of turbulence flow employing vortex generators and comparing various corrugation channel types
13:30 - 13:45	<u>Ferenc SZODRAI</u> Novel approaches of indoor flow assessments
13:45 - 14:00	Issa OMLE, Sándor Endre KOVÁCS Evaluation of new and traditional numerical methods for long-term simulations of heat transfer in walls with thermal bridges
14:00 - 14:15	<u>Krisztián KISS-NAGY</u> , Győző SIMONGÁTI, Péter FICZERE Investigation of 3D printed underwater thruster propellers using CFD and structural simulations
14:15 - 14:30	Ammar SALIBY, Béla KOVÁCS Phase change material melting modeling using Ansys Fluent
14:30 - 14:45	Kheireddine ARRIF, Rodouane LAOUAAR Modeling the interaction of air and aluminum at the free surface in high-pressure die casting using CFD
13:00 - 14:45	Session MANUFACTURING SCIENCE II. (Machine Elements Laboratory, 1 st floor, room E.121.)
Chairman: Secretary:	Sándor BODZÁS, University of Debrecen, Hungary András GÁBORA, University of Debrecen, Hungary
13:00 - 13:15	<u>Sándor BODZÁS</u> Analysis of horizontal and vertical grinding technologies
13:15 - 13:30	Mohamed Monirul Islam RAHAT, Sándor BODZÁS Geometric design, modelling, finite element analysis of bevel gear with a spiral tooth direction
13:30 - 13:45	Seconderice design, modelling, finite element dialysis of bever gear with a spiral foom direction <u>Sama Khaled Abdalla ABDELFATTAH</u> , Sándor BODZÁS Analysis of spur gear design parameters and surface finish for robotic application
13:45 - 14:00	Sofiya MAMMADBAYLI, Sándor BODZÁS Optimizing the geometric design of a helical gear through simulation and surface roughness measurement analysis
14:00 - 14:15	Shahbaz RAHMAN, Sándor BODZÁS Additive manufacturing of a flat form tool
14:15 - 14:30	Mohammed Qasim Kareem YASI, Manufacturing of 17-4PH SLM parts with different scanning angles and sample orientations
14:30 - 14:45	<u>Michael Maiko MATONYA</u> , István BUDAI Object-Centric Process Mining for Inspection and Maintenance Error Detection in Sustainable
	Manufacturing



City Centre, Debrecen



9-10 November 2023, Debrecen, Hungary

13:00 - 15:15	Session APPLIED AND THEORETICAL MECHANICS			
Chairman:	(Technical Mechanics Laboratory, 1 st floor, room U.1.08.) Gusztáv Áron SZÍKI, University of Debrecen, Hungary			
Secretary:				
•				
13:00 - 13:15	5 István ECSEDI, Attila BAKSA, <u>Ákos József LENGYEL</u> , Dávid GÖNCZI Uniform torsion of bar having cross section bounded by two hyperbola arcs			
13:15 - 13:30				
15.15 - 15.50	<i>Impact of ball bearing geometry and operational load on the volume of the lubricant in the</i>			
	bearing's loaded zone			
13:30 - 13:45	<u>Gusztáv Áron SZÍKI</u> , Attila SZÁNTÓ, Éva ÁDÁMKÓ, György JUHÁSZ			
	Simultaneous measurement of the moment of inertia and friction torque of electric motors applying			
	additional inertia			
13:45 - 14:00	<u>Nóra SZŰCS</u>			
	Investigation of notch effect by finite element analysis			
14:00 - 14:15	Boniface ROWLAND PAMPHIL, Sándor BODZÁS			
	Geometric modelling and finite element analysis of a sprinkler			
14:15 - 14:30	Ferroudja NEZLIOUI			
	The impact of injection timing on the combustion process, performance, and characteristics of a			
14.20 14.45	diesel engine Billel HAMZA Amin SLAMENE			
14:30 - 14:45	Billel HAMZA, Amir SLAMENE			
14:45 - 15:00	Exploring the geometric effects of overlapping lengths Sotehi FAYCAL, Djebbara BENZERGA			
14.45 - 15.00	Analysis of the cracking in the vicinity of pipe junction			
15:00 - 15:15	<u>M'hamdia RACHID</u> , Sebaibi Nor EL HOUDA			
	Physical parameters effect in bonded composite repairs			
13:00 - 14:45	Session ENGINEERING OPTIMIZATION			
15.00 11.15	(Engineering Diagnostics Laboratory, ground floor, room E.0.12)			
Chairman:	Dávid HURI, University of Debrecen, Hungary			
Secretary:	Dániel NEMES, University of Debrecen, Hungary			
10.00 10.15				
13:00 - 13:15	<u>Anhao CHEN,</u> Chang LIU			
13:15 - 13:30	Evaluation and comparison of machine learning algorithms for American sign language recognition Andor NÉMETHY, Dávid HURI, Tamás MANKOVITS			
15.15 - 15.50	<u>Andor NEWETHY</u> , David HURI, Tamas MANKOVITS Integrating metaheuristic optimization into numerical simulation			
13:30 - 13:45	Rashwan ALKENTAR, Tamás MANKOVITS			
15.50 - 15.45	Patient specific hip implant topology optimization with lattice structures			
13:45 - 14:00	Todor MITKOV, <u>Tihomir DOVRAMADIJEV</u>			
	Advancements and technological optimization in yacht design osmosis treatment and rehabilitation			
14:00 - 14:15	Petra MOLNÁR-MAJOR, Krisztián BÓNA			
	Shopfloor-level material flow analysis to determine the readiness of a company for Industry 4.0			
14:15 - 14:30	Emőke IMRE, Delphin Kabey MWINKEN, Daniel BARRETO, James LEAK, Maria			
14.15 - 14.50	DATCHEVA, Wiebke BAILLE, Shuyin FENG, Vijay P. SING			
	Model parameters of granular matter - approximate interpolation in terms of grading curves			
14:30 - 14:45	Dina KADHIM, Jamela Saadi AZIZ, Hawraa Khaleel IBRAHIM			
	The Utilization of Comsol Multiphysics and exchanger design rating software for designing and			
	analyzing of air cooler			



9-10 November 2023, Debrecen, Hungary

13:00 - 16:30	Session MATERIALS SCIENCE AND TECHNOLOGY III. (Metallograpfic Laboratory, 1 st floor, room E.120.)		
Chairman: Secretary:	Sándor PÁLINKÁS, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary		
13:00 - 13:15	István CSARNOVICS		
	What is Raman spectroscopy good for? From the perspective of research, development and innovation		
13:15 - 13:30	Lajos HARASZTOSI		
	Material characterisation based on Magnetic Barkhausen-noise measurement technics		
13:30 - 13:45	<u>Béla KONDÁS</u> , Valéria MERTINGER		
	Investigation of strain aging with non conventional testing methodes		
13:45 - 14:00	<u>Ana PETROVIC</u> , Nikola MOMCILOVIC, Mihajlo ARANDELOVIC		
	Mechanical properties of welded joint regions effects on structural integrity assessment, a case study		
14:00 - 14:15	<u>Enikő Réka FÁBIÁN,</u> Sándor TAKÁCS		
	Changes in lath martensite steels during laser beam welding		
14:15 - 14:30	<u>Gergő VÉCSEI</u>		
	Hydrogen diffusion through polymer-metaloxide hybrid membranes subjected to mechanical stress		
14:30 - 14:45	<u>Fadhil Mohanad KHAIRI,</u> Péter BAUMLI		
	Study a liquids wettability behavior on metal surfaces by experimental analysis		
14:45 - 15:00	Fadhil Mohanad KHAIRI		
	Comparative analysis of two carbide types under the impact of oil wettability variation		
15:00 - 15:15	<u>Hawraa WALEED,</u> Firas Farhan SAYYID, Ali Mundher MUSTAFA		
	Effect of corrosion-inhibition whey protein on the performance of carbon steels in acidic medium		
15:15 - 15:30	Nabil BELOUFA, Ould Moussa MAWLOUD		
	Structural, electronic and optical properties of the Half-Heusler MgYGa alloy via DFT calculations		
15:30 - 15:45	Safia KHELFI, Lakhdar HACHANI, Abdul ABDELHAKEM, Abdul NOURI		
	Numerical parametric study on the effect of EMS on the segregation behavior during the		
	solidification of Sn-10wt.%Pb alloy		
15:45 - 16:00	Mohammed Seyf Eddine BOUGOFFA, Sayhia BENCHAA		
	Tribological behavior of Ni-Cr (10 at%)-B (5-15 at%)-Si (5-20 at%) alloys		
16:15 - 16:30	Abdelwahab ZERROUKI, Houssem FIALA, Riad BRAHAMI		
	Study of structures behavior manufactured by 3D printing		

ISCAME posters (1st floor, Gallery of the Faculty of Engineering)

Hammoudi ABDERAZEK, Aissa LAOUISSI, Mourad NOUIOUA, Ivana ATANASOVSKA

An efficient hybrid metaheuristic algorithm ReDE-NM for solving industrial optimization problems

Tamara ÁBRI, Tamás József SZABÓ

Moisture content and measurement methods of polymers

Yazid AIT FERHAT

Study of the influence of heat treatments on the mechanical behavior of plates welded by FSW

Mahmood ALHAFADHI, Fadhil Mohanad KHAIRI, Alsigar MASAR

Modeling and measuring residual stresses in a thick-walled pipe structure welded with arc technique: A comparative study

Mahmood ALHAFADHI, Fadhil Mohanad KHAIRI, Alsigar MASAR

Developing optimal automatic cycles for circular grinding through the integration of Digital Twin technologies

Ali AL-MOSAWI, Shaymaa Abbas ABDULSADA

Study the internal corrosion of petroleum pipes

Hasan AL-SHUBBER, Mohammed ALMOSAWI, Azher AL-MOUSSAWI

Assessing the economic viability of combined gas power plants: A comparative study across Iraq, Turkey and the global market

Kaoutar BABOURI

Constitutive analysis and processing maps for hot working of Ni-Nb alloys



9-10 November 2023, Debrecen, Hungary

Gabriel BATIN, Beyza KASAL

The influence of the superficial plastic deformation by rolling on double layer sintered materials based on NC100.24 and Astaloy

Khemissi BELALMI, Larbi BELAGRAA, Bachir TAALLAH

Characterization and modeling of a sustainable mortar based on slag additions

Yassine BELHAOUI, Mounir METHIA

Surface effect in the mechanical crack

Mokhtar BELKACEM, Mohammed Mokhtar BOUZIANE, Ahmed BENSARI, Ammar ABOUB

Effect of the natural aging on mechanical behaviour of the polyester/alfa composites

Mohammed BENAISSA, Tarik OUAHRANI, Didier SÉBILLEAU, Amine Madouri

 $Using \ Bayesian \ optimization \ for \ charge-mixing \ can \ reduce \ density \ functional \ theory \ simulation \ time$

Djamel BEZZERGA, Mohamed SAHNOUN

New ferroelectric semi-metalic BInSe2 monolayer

<u>Viktor BORDÁS</u>, Annamária POLYÁKNÉ KOVÁCS, Tamás József SZABÓ Analysis of parameters affecting fire protect in PUR foam systems

Mohamed BOUAMAMA, Azzeddine BELAZIZ, Abbes ELMEICHE, Abdelhak ELHANNANI Investigation into the hardness and surface roughness of weld Joints during friction stir welding of alloy

Mohammed Seyf Eddine BOUGOFFA, Sayhia BENCHAA

Study on the effect of microstructure on wear behavior of Ni-Cr-B-Si alloys

<u>Issam BOUSBA</u>, Omar REFFAS, Yacine KARMI, Haithem BOUMEDIRI, Nadir BENAMIRA Reliability analysis of complex electrical systems by Bayesian networks

Azzedine BOUZAOUIT, Mounir GAHGAH, Lias RAHAI

Analysis of the evolution of pressure losses in a high pressure hydraulic system

<u>Abdennour BOUZIANE</u>, Boukhoulda FAROUK, Amar TILMATINE Conception and realization of a vibrating machine to isolate copper from plastic obtained from wire waste

Assil CHAOUI, Sihem BOUZID, Hocine CHAOUI

Optimization of heat exchanger performance: Evaluating ellipsoidal tube configurations and baffle variations

István DOMOKOS, Sándor PÁLINKÁS

Application of laser remelting technology in case of cultivator tine

Djamal EMBAREK, Djamel CHAOUCH

Experimental characterization of the mechanical behavior of 42CrMo4 steel

Péter FICZERE, Noémi LÁSZLÓ

Investigation of surface roughness determination problems in additive manufacturing technologies

<u>Marko GAVRILOVIC</u>, Radoslav RADULOVIC, Milica MILIC, Natasa TRISOVIC Optimal number of cells in a numerical grid for fluid flow around the body

Imaz HAJIALILOU, Róbert GÉBER, Annamária POLYÁKNÉ KOVÁCS Tensile strength investigation of Polyamide 6.12 reinforced by glass fiber 30%

<u>Alexandra HAMZA</u>, István KOCSERHA

The effect of inorganic based plasticizers on clay bodies

Alexandra HAMZA, István KOCSERHA

Reduction of energy requirements for the extrusion of clay masses with additives

Dhay Abd Al HASAN, Sahib Shihab AHMED

Effect of microchannel geometry on thermal performance of microchannel heatsinks: A CFD study

Krisztián HORVÁTH, Ambrus ZELEI

Literature review of vibroacoustic simulation in vehicle power transmission systems for the reduction of radiated noise

<u>Olivera JEREMIC</u>, Nataša TRISOVIC, Wei LI, Tatjana LAZOVIC, Ana PETROVIC Sensitivity analysis in dynamic systems: exploring Insights



9-10 November 2023, Debrecen, Hungary

<u>Aissa LAOUISSI</u>, Hamoudi ABDERAZEK, Elhadj RAOUACHE, Yazid CHETBANI

A comparative study of the predictive capabilities of SVM and RSM for estimating heat treatment parameters

Daniel LATES, Gabriel GHEORGHER

Optimizing the clamping components of a vibrating system on a plow

Tatjana LAZOVIC, Ivana ATANASOVSKA

A new concept of n-dimensional machine design

<u>Yanzhe LING</u>, Chang LIU

Evaluation of machine learning algorithms for facial recognition and its applications

Pavle LJUBOJEVIC, Aleksandar MARINKOVIC, Tatjana LAZOVIC

Testing surface properties of 3D printed metals

Milica MILIC, Radoslav RADULOVIC, Natasa TRISOVIC, Marko GAVRILOVIC

Fracture analysis of composite beam element, a case study

Lounas OUALID, Malek AMMAR

Treatment of polluting oil drilling waste, proposal of a green economy process, drill cuttings case

<u>Annamária POLYÁKNÉ KOVÁCS</u>, Tamás József SZABÓ, Mariann SZABÓNÉ KOLLÁR, Viktor BORDÁS, Yitbarek Firew MINALE

Investigation of the effect of UV in the case of PLA composites filled with natural fillers

<u>Annamária POLYÁKNÉ KOVÁCS</u>, Tamás József SZABÓ, Mariann SZABÓNÉ KOLLÁR, Viktor BORDÁS, Yitbarek Firew MINALE

Analysis of the effect of injection molding temperature on mechanical properties in the case of PBT

<u>Annamária POLYÁKNÉ KOVÁCS</u>, Tamás József SZABÓ, Mariann SZABÓNÉ KOLLÁR, Viktor BORDÁS, Yitbarek Firew MINALE

Analysis of the effect of injection molding temperature on mechanical properties in the case of PET (polyethylentherephthelate)

<u>Annamária POLYÁKNÉ KOVÁCS</u>, Tamás József SZABÓ, Mariann SZABÓNÉ KOLLÁR Investigation of the tribological properties of aliphatic polyketone

Elhadj RAOUACHE, Amal BENFRDJ

Simulation rotary friction welding of similar and disimilar materials

Elhadj RAOUACHE, Fares KHALFALLAH

Effect of rotation speed on thermal behavior and tensile strength of friction welded AISI 316L and copper joints

Bouraghda SKANDER, Sadouni RADWANE

An optimal sliding mode control for harmonic currents mitigation in grid system connected with a wind turbine

Qin Yang TAN

Real-time facial recognition based on the LBPH algorithm

<u>Natasa TRISOVIC</u>, Wei LI, Tatjana LAZOVIC, Marko GAVRILOVIC, Radoslav RADULOVIC, Milica MILIC The modern approach to optimizing mechanical systems

Zaga TRISOVIC, Tatjana LAZOVIC, Ana Virginia SOCALICI, Zorana JELI, Tomislav TRISOVIC Innovations in water treatment

Belkheir ZIANI, Mohammed RAHOU

Modeling the path of the cutting tool for the 5-axis CNC machine







Laboratories supported by companies, Department of Mechanical Engineering, Faculty of Engineering



9-10 November 2023, Debrecen, Hungary

INFORMATION TO CHAIRMEN, TO PRESENTERS AND TO VISITORS

Chairmen, Presenters and on-line registered Visitors are invited for lunch and coffee, but it is connected to registration at the registration desk at the Aula in the building of the Faculty of Engineering on the Conference days.

To Presenters:

- The official language of ISCAME is English;
- Show up to the session 10 minutes before the session begins;
- Each oral presentation will take 15 minutes including discussion;
- The files required for the presentation (PowerPoint or PDF) must be uploaded and tested in the computer placed in the room before the respective presentation session.

To Poster Presenters:

- The official language of ISCAME is English;
- The Poster Exhibition will be opened on Thursday 9 November, 13:00 and can be visited until 10 November, 14:00. It means from Thursday 13:00 onwards posters can be put on display (Location: Faculty of Engineering, 1st floor, Gallery).
- Poster sessions are scheduled on 10 November, from 11:00-12:00. At this time anyone interested should be received in front of the posters;
- Posters will be displayed on vertical boards with maximum dimensions of 1000mm (width) x 2000mm (height), the recommended poster size is standard A0 with page orientation portrait.

To Chairmen:

- During the presentations enforce time limits strictly so that no author monopolizes someone else's time;
- One presentations are complete the remainder of the time can be used for informal discussion with the audience and session participants. It is your job to field questions from the audience.

In any case please contact:

ISCAME Secretary Szandra KALMÁRNÉ SITKU, administrator Phone: +3652415155/77860 Mobile: +36704098909 E-mail: <u>iscame@eng.unideb.hu</u> Department of Mechanical Engineering Faculty of Engineering University of Debrecen 2-4 Ótemető, Debrecen, H-4028, Hungary Website: <u>www.mecheng.unideb.hu</u>



Plastic and Rubber Testing Laboratory, Department of Mechanical Engineering, Faculty of Engineering



9-10 November 2023, Debrecen, Hungary

LIST OF THE EXHIBITING COMPANIES

9th Mechanical Engineering Industrial Exhibition, Debrecen

CLAAS Hungária Kft.	www.claas.hu/	Törökszentmiklós
Coloplast Hungary Kft.	www.coloplast.hu	Nyírbátor
ContiTech Magyarország Kft.	www.continental.com	Nyíregyháza
Diehl Aviation Hungary Kft.	www.diehl.com/aviation-hungary	Debrecen
Emerson Automation FCP Kft.	www.pneumatika.hu/	Eger
Enterprise Group, OpenOnline Kft.	www.enterprisegroup.hu	Budapest
Eurosolid Zrt.	www.eurosolid.hu/	Budapest
Gamax Laboratory Solutions Kft.	www.gamaxlabsol.com/	Budapest
Haas Factory Outlet - Hungary	www.haascnc.com/hu.html	Leoben
Henkel Magyarország Operations Kft.	www.henkel.hu/	Budapest
HOYA Szemüveglencse Gyártó Magyarország Zrt.	ww.hoya.com	Mátészalka
KITE Zrt.	www.kite.hu	Nádudvar
Krones Hungary Kft.	www.krones.com/hu-hu	Debrecen
KUKA Hungária Kft.	www.kuka.com/hu-hu	Taksony
Manz Hungary Kft.	www.manz.com/en/	Debrecen
Michelin Hungária Abroncsgyártó Kft.	www.michelin.hu	Nyíregyháza
Oerlikon Eldim (HU) Kft.	www.oerlikon.com	Debrecen
Petrolszolg Karbantartó és Szolgáltató Kft.	www.petrolszolg.hu/hu/	Százhalombatta
Power Belt Kft.	www.powerbelt.hu	Budapest
Robert Bosch Automotive Steering Kft.	https://www.bosch.hu	Maklár
Schaeffler Debrecen Kft.	www.schaeffler.hu/hu/	Debrecen
SPM Budapest Kft.	www.spminstrument.com	Budapest
Tecnica Ungheria Kft.	www.tecnicagroup.com	Nagykálló
thyssenkrupp Components Technology Hungary Kft.	www.thyssenkrupp.hu	Debrecen
Unilever Magyarország Kft.	www.unilever.hu	Nyírbátor
Vitesco Technologies Hungary Kft.	www.vitesco-technologies.com	Debrecen
ZF Hungária Kft.	www.zf.com/hu	Eger



Mechanical Engineering Industrial Exhibition and Job Fair