

Faculty of Engineering Department of Mechanical Engineering

7th INTERNATIONAL SCIENTIFIC CONFERENCE ON ADVANCES IN MECHANICAL ENGINEERING (ISCAME 2019)

7-8 November, 2019 Debrecen, Hungary

CONFERENCE PROGRAMME

organized by

Department of Mechanical Engineering
Faculty of Engineering, University of Debrecen

and

Working Commission in Mechanical Engineering
Specialized Committee in Engineering
Regional Committee in Debrecen, Hungarian Academy of Sciences





7-8 November 2019, Debrecen, Hungary

Chair of ISCAME 2019

Tamás MANKOVITS, University of Debrecen, Hungary

Scientific Program Committee of ISCAME 2019

Piroska AILER, University of Debrecen, Hungary

†Ágnes BATTÁNÉ GINDERT-KELE, University of Debrecen, Hungary

Sándor BODZÁS, University of Debrecen, Hungary

Gábor BOHÁCS, Budapest University of Technology and Economics, Hungary

István BUDAI, University of Debrecen, Hungary

Levente CZÉGÉ, University of Debrecen, Hungary

Igor DRSTVENSEK, University of Maribor, Slovenia

János Péter ERDÉLYI, University of Miskolc, Hungary

Lajos FAZEKAS, University of Debrecen, Hungary

Csaba GYENGE, Technical University of Cluj-Napoca, Romania

Sándor HAJDU, University of Debrecen, Hungary

György JUHÁSZ, University of Debrecen, Hungary

Gábor KALÁCSKA, Szent István University, Hungary

Ferenc KALMÁR, University of Debrecen, Hungary

Imre KOCSIS, University of Debrecen, Hungary

Ákos LAKATOS, University of Debrecen, Hungary

Daniel LATES, Petru Maior University of Targu Mures, Romania

 ${\bf Stanislav}\ {\bf LEGUTKO, Poznan}\ {\bf University}\ {\bf of}\ {\bf Technology, Poland}$

János LÍSKA, John von Neumann University, Hungary

Zoltán MAJOR, Johannes Kepler University Linz, Austria

József MENYHÁRT, University of Debrecen, Hungary

Ljubica MILOVIC, University of Belgrade, Serbia

Imre Norbert ORBULOV, Budapest University of Technology and Economics, Hungary

Sándor PÁLINKÁS, University of Debrecen, Hungary

Tibor POÓS, Budapest University of Technology and Economics, Hungary

Milan RACKOV, University of Novi Sad, Serbia

Istvánné RÁTHY, Óbuda University, Hungary

Tamás SZABÓ, University of Miskolc, Hungary

Ferenc SZODRAI, University of Debrecen, Hungary

Edit SZŰCS, University of Debrecen, Hungary

György THALMAIER, Technical University of Cluj-Napoca, Romania

Zsolt TIBA, University of Debrecen, Hungary

László TÓTH, University of Debrecen, Hungary

Matej VESENJAK, University of Maribor, Slovenia

Zoltán WELTSCH, John von Neumann University, Hungary

László ZSIDAI, Szent István University, Hungary

Technical Assistance of ISCAME 2019

Szandra SITKU, University of Debrecen, Hungary

Lilla CSONKÁNÉ DÓRÓ, University of Debrecen, Hungary





7-8 November 2019, Debrecen, Hungary

WELCOME MESSAGE

On behalf of the ISCAME Scientific and Organizing Committee I am pleased to welcome you to Debrecen for the 7th International Scientific Conference on Advances in Mechanical Engineering organized by the Department of Mechanical Engineering, Faculty of Engineering of the University of Debrecen.

The main goal of ISCAME is to yearly bring together engineers working on research, development and practical application in the field of mechanical engineering. Furthermore, the purpose of this Conference is to provide opportunities for scientists and engineers to meet and to discuss current research, new concepts and ideas and establish possibilities for future collaborations in all aspects of mechanical engineering.

I am pleased to inform you that 120 experts from higher education have registered for this year's conference from altogether 6 countries. In the framework of ISCAME 64 presentations will be given and 29 posters will be exhibited.

We invite you to be an active participant in this Conference and to contribute to any topic of your scientific interest. We hope that the 7th International Scientific Conference on Advances in Mechanical Engineering will have an important impact on the research in all topics included in its program.

It is also an honour for us to have a privilege to invite you to the 7th Mechanical Engineering Industrial Exhibition. The Faculty of Engineering of the University of Debrecen will host – parallel to ISCAME – the event, called "Industry Days in Debrecen" where 42 companies – 25 of which as partners of the Department of Mechanical Engineering – will exhibit. The list of our exhibiting partners can be found at the end of the program booklet. This professional program will surely benefit the visitors who want to get up-to-date knowledge with the latest technology.

We want to express our appreciation to all members of the committees involved in the preparation of this Conference and to all the staff who are managing the different aspects of the Conference and to all the contributing authors and participants who will create the real Conference. We hope that all of you feel awarded for your participation and contribution.

Yours Sincerely,

Tamás Mankovits Chair of ISCAME, Head of Department Department of Mechanical Engineering Faculty of Engineering, University of Debrecen





7-8 November 2019, Debrecen, Hungary

TECHNICAL PROGRAMME

(Industry Days in Debrecen – including 7th ISCAME and 7th Mechanical Engineering Exhibition)

Thursday, 7th of November 2019 (2-4 Ótemető, Debrecen)

- 08:30 16:00 **ISCAME registration** continuously (Main Hall)
- 09:00 16:00 **ISCAME poster exhibition and coffee** (ground floor, room 9)
- 09:00 16:00 Industry Days in Debrecen (Building of the Faculty of Engineering)
- 10:00 12:00 opening ceremony and talks of the Industry Days in Debrecen (Aula and Lecture Hall U.0.02)
- 11:30 14:00 lunch (Restaurant, Faculty of Engineering) for ISCAME participants
- 14:00 15:00 **ISCAME poster session 1** (ground floor, room 9)
- 14:30 17:00 Art Exhibition of the Department of Mechanical Engineering (Library of the Faculty of Engineering)
- 15:00 15:45 **ISCAME opening and plenary lectures** (4th floor, Lecture Hall 413)
- **16:00 18:30 ISCAME sessions**

INDUSTRIAL PROCESSES
MATERIALS SCIENCE AND TECHNOLOGY I.
MATERIALS SCIENCE AND TECHNOLOGY II.

18:30 – 22:00 **ISCAME** banquet (Restaurant, Fac. of Eng.) –by pre-registration only, entrance only with invitation card

Friday, 8th of November 2019 (2-4 Ótemető, Debrecen)

- 08:30 14:00 **ISCAME registration** continuously (Main Hall)
- 09:00 14:30 **ISCAME poster exhibition and coffee** (ground floor, room 9)
- 09:00 10:00 **ISCAME poster session 2** (ground floor, room 9)
- 09:00 14:00 **Industry Days in Debrecen** (Building of the Faculty of Engineering)
- 10:00 12:00 company presentations (3rd floor, room 314)
- **10:00 12:15 ISCAME sessions**

APPLIED AND THEORETICAL MECHANICS MACHINE AND PRODUCT DESIGN MATERIALS SCIENCE AND TECHNOLOGY III.

- 11:30 14:00 lunch (Restaurant, Faculty of Engineering)
- 12:30 12:45 **ISCAME group photo** (meeting at the inner court)
- 13:00 14:30**ISCAME sessions**

MAINTANCE AND CONDITION MONITORING MANUFACTURING SCIENCE MATERIALS SCIENCE AND TECHNOLOGY IV





7-8 November 2019, Debrecen, Hungary

DETAILED PROGRAMME OF ISCAME 2019

Thursday, 7th of November 2019 (2-4 Ótemető, Debrecen)

08:30 - 16:00	ISCAME registration – continuously (Main Hall)
09:00 - 16:00	ISCAME poster exhibition (ground floor, room 9)
11:30 - 14:00	lunch (Restaurant, Faculty of Engineering)
14:00 - 15:00	ISCAME poster session 1 (ground floor, room 9)
15:00 – 15:45	ISCAME opening and plenary lectures
	(Lecture Hall 413, 4 th floor)
15:00 - 15:05	Tamás MANKOVITS PhD, University of Debrecen, Hungary
	Welcoming words
15:05 - 15:25	Piroska AILER PhD, University of Debrecen, Hungary
	Trends of automotive industry and the effects on engineering education in Debrecen
15:25 - 15:45	Gábor BOHÁCS PhD, Sándor HAJDU, Dávid BODNÁR, Tibor PÁLFI
	Budapest University of Technology and Economics and University of Debrecen, Hungary
	Concepting collaborative modular multipurpose AGV structure
16:00 - 17:45	Session INDUSTRIAL PROCESSES
	(Aventics Pneumatic Laboratory, ground floor, room E.0.21)
Chairman:	Tibor POÓS PhD, Budapest University of Technology and Economics, Hungary
Co-chairman:	József MENYHÁRT PhD, University of Debrecen, Hungary
Secretary:	Tibor PÁLFI, University of Debrecen, Hungary
4500 454	The second of th
16:00 - 16:15	Ferenc SZODRAI, Árpád KUTHY
	Pareto optimization of thermoelectrically cooled heatsink
16:15 - 16:30	Mohamad KLAZLY
	Simulation of nanofluid
16:30 – 16:45	Simulation of nanofluid Viktor SZABÓ, Tibor POÓS
	Simulation of nanofluid <u>Viktor SZABÓ</u> , Tibor POÓS Effect of the mean temperature difference on the mathematical model of fluidized bed dryers
16:30 – 16:45 16:45 – 17:00	Simulation of nanofluid Viktor SZABÓ, Tibor POÓS Effect of the mean temperature difference on the mathematical model of fluidized bed dryers Mariem FERCHICHI, László HÉGELY, Péter LÁNG
16:45 – 17:00	Simulation of nanofluid Viktor SZABÓ, Tibor POÓS Effect of the mean temperature difference on the mathematical model of fluidized bed dryers Mariem FERCHICHI, László HÉGELY, Péter LÁNG Separation of a ternary mixture with semi-batch distillation
	Simulation of nanofluid Viktor SZABÓ, Tibor POÓS Effect of the mean temperature difference on the mathematical model of fluidized bed dryers Mariem FERCHICHI, László HÉGELY, Péter LÁNG Separation of a ternary mixture with semi-batch distillation Dániel HORVÁTH, Tibor POÓS, Kornél TAMÁS
16:45 – 17:00	Simulation of nanofluid Viktor SZABÓ, Tibor POÓS Effect of the mean temperature difference on the mathematical model of fluidized bed dryers Mariem FERCHICHI, László HÉGELY, Péter LÁNG Separation of a ternary mixture with semi-batch distillation Dániel HORVÁTH, Tibor POÓS, Kornél TAMÁS Numerical investigation of shear velocity on shear force in direct shear box test using discrete
16:45 – 17:00 17:00 – 17:15	Simulation of nanofluid Viktor SZABÓ, Tibor POÓS Effect of the mean temperature difference on the mathematical model of fluidized bed dryers Mariem FERCHICHI, László HÉGELY, Péter LÁNG Separation of a ternary mixture with semi-batch distillation Dániel HORVÁTH, Tibor POÓS, Kornél TAMÁS Numerical investigation of shear velocity on shear force in direct shear box test using discrete spherical elements
16:45 – 17:00	Simulation of nanofluid Viktor SZABÓ, Tibor POÓS Effect of the mean temperature difference on the mathematical model of fluidized bed dryers Mariem FERCHICHI, László HÉGELY, Péter LÁNG Separation of a ternary mixture with semi-batch distillation Dániel HORVÁTH, Tibor POÓS, Kornél TAMÁS Numerical investigation of shear velocity on shear force in direct shear box test using discrete spherical elements József MENYHÁRT
16:45 – 17:00 17:00 – 17:15 17:15 – 17:30	Simulation of nanofluid Viktor SZABÓ, Tibor POÓS Effect of the mean temperature difference on the mathematical model of fluidized bed dryers Mariem FERCHICHI, László HÉGELY, Péter LÁNG Separation of a ternary mixture with semi-batch distillation Dániel HORVÁTH, Tibor POÓS, Kornél TAMÁS Numerical investigation of shear velocity on shear force in direct shear box test using discrete spherical elements József MENYHÁRT Artificial intelligence solutions and vehicle industry
16:45 – 17:00 17:00 – 17:15	Simulation of nanofluid Viktor SZABÓ, Tibor POÓS Effect of the mean temperature difference on the mathematical model of fluidized bed dryers Mariem FERCHICHI, László HÉGELY, Péter LÁNG Separation of a ternary mixture with semi-batch distillation Dániel HORVÁTH, Tibor POÓS, Kornél TAMÁS Numerical investigation of shear velocity on shear force in direct shear box test using discrete spherical elements József MENYHÁRT



Faculty of Engineering, University of Debrecen





7-8 November 2019, Debrecen, Hungary

16:00 – 18:00 Session MATERIALS SCIENCE AND TECHNOLOGY I.	
(Metallograpfic Laboratory, 1 st floor, room E.1.20) Chairman: László VARGA PhD, University of Miskolc, Hungary	
Co-chairman: Sándor HAJDU PhD, University of Debrecen, Hungary	
Secretary: András GÁBORA, University of Debrecen, Hungary	
:00 – 16:15 Sándor Endre KOVÁCS, László VARGA, Zsolt SZENTES	
Analysis of special, 3D metal-printed HPDC tool material	
16:15 – 16:30 <u>Dávid HALÁPI</u> Application of additive technology in precision casting	
16:30 – 16:45 <u>László VARGA</u> , Viktória DARGAI	
Investigation of the granulometric and mechanical properties of inorganic used sar	nd
16:45 – 17:00 <u>Laura MÁDI</u> , Imre BUDAVÁRI, Laszló VARGA	
The pressure characteristics of the released gases from sand cores	
17:05 – 17:15 Laura MÁDI, <u>Imre BUDAVÁRI</u> , Laszló VARGA	
The variation of gas pressure in Furan no – bake sand cores	
17:15 - 17:30 <u>Gábor GYARMATI</u> , György FEGYVERNEKI, Monika TOKÁR, Tamás ME	
Investigation on double oxide film initiated pore formation in aluminum casting all	oys
17:30 - 17:45 <u>Dániel MOLNÁR</u> , Ádám KISS, Csaba MAJOROS Casting issues of thick-walled high pressure die castings	
17:45 - 18:00 János Péter ERDÉLYI, Balázs SÁNDOR	
P-Q2 relation between die casting machine power and die characteristics	
2	
16:00 – 17:45 Session MATERIALS SCIENCE AND TECHNOLOGY II.	
(Robert Bosch Engineering Education and Development Laboratory, ground floor,	room E.0.22)
Chairman: Istvánné RÁTHY PhD, Óbuda University, Hungary	
Co-chairman: György JUHÁSZ PhD, University of Debrecen, Hungary	
Secretary: Dávid HURI , University of Debrecen, Hungary	
16:00 – 16:15 Meriem SASSI, Andrea SIMON	
Glass foam production based on waste material	
16:15 – 16:30 <u>Wafaa CHEIKH</u> , Béla VISKOLCZ	
Urethane bond formation	
16:30 – 16:45 <u>Mustafa AL JWEIJATI</u> , Dávid HURI Fundamental considerations for finite element modeling of a polyurethane foam joint of the polyurethane f	
16:45 – 17:00 Mohamed ABDELFATTAH, István KOCSERHA, Róbert GÉBER	unce
The effect of bentonite on the properties of lightweight expanded clay aggregates	
17:00 – 17:15 <u>Istvánné RÁTHY</u> , Péter PINKE, Enikő Réka FÁBIÁN, Erzsébet NAGYNÉ H	ALÁSZ.
Structural investigation of granular composites by modern methods	
17:15 – 17:30 <u>Ei Ei KHINE</u> , George KAPTAY, Peter BAUMLI	
Preparation of calcium oxide nanoparticles by using precipitation method	
17:30 - 17:45 Gábor BALOGH	
Design study of a sea water resistance test equipment for testing devices applied	ed in the nuclear
industry	

18:30 – 23:00 **ISCAME banquet** – **by pre-registration only and entrance fee is charged** (Restaurant, Faculty of Engineering)



Lake Békás and Water Tower, Debrecen





08:30 - 14:00	ISCAME registration and coffee – continuously (Main Hall)	
09:00 - 14:30	ISCAME poster exhibition (ground floor, room 9)	
09:00 - 10:00	- 10:00 ISCAME poster session 2 (ground floor, room 9)	
10:00 – 12:00	Session APPLIED AND THEORETICAL MECHANICS	
10.00 - 12.00	(Aventics Pneumatic Laboratory, ground floor, room E.0.21)	
Chairman:	Balázs TÓTH PhD, University of Miskolc, Hungary	
Co-chairman:	Levente CZÉGÉ PhD, University of Debrecen, Hungary	
Secretary:	Sándor ANDRÁSKÓ, University of Debrecen, Hungary	
Secretary.	Sandor Andrasko, Oniversity of Debrecen, Hungary	
10:00-10:15	László E. KOLLÁR	
	Digital control of cable vibration due to periodic excitation	
10:15 - 10:30	András SZÁNTÓ, Sándor HAJDU	
	Parameter estimation of drag coefficient and rolling resistance of vehicles based on GPS speed data	
10:30 - 10:45	Muhammad Ahmed ABDULLAH, Dávid HURI	
	Fundamental considerations for finite element modeling of rubber material tensile test	
10:45 - 11:00	Balázs TÓTH	
	Hybridized, dual-mixed variational formulation for the development of hp-shell-FE: mathematical	
	model and convergence behavior	
11:00 - 11:15	István ECSEDI, Ákos József LENGYEL, Attila BAKSA	
	Neutral inhomogenity in circular cylinder subjected to axial load on its lateral boundary	
11:15 – 11:30	Géza LÁMER	
11110 11100	Force distribution in a set of regularly arranged, congruent, convex, rigid particlesticle	
11:30 - 11:45	Géza LÁMER	
11.00 111.0	State equation of equilibrium and rearrangement of a set of convex, rigid particles	
11:45 – 12:00	Muhammad Ahmed ABDULLAH	
11.15 12.00	Topology optimization of acetabular cup using finite element simulation	
10:00 - 11:15	Session MACHINE AND PRODUCT DESIGN	
	(Robert Bosch Engineering Education and Development Laboratory, ground floor, room E.0.22)	
Chairman:	Sinisa KUZMANOVIC DSc, University of Novi Sad, Serbia	
Co-Chairman:	Zsolt TIBA PhD, University of Debrecen, Hungary	
Secretary:	Zsolt BÉKÉSI, University of Debrecen, Hungary	
10:00 - 10:15	Enikő SZALAI, Szabolcs JÓNÁS	
10.00 – 10.13	Introduction of a new industrial process flow for topology optimization through a case study of a	
	bracket	
10:15 – 10:30	Sinisa KUZMANOVIC, Milan RACKOV, Ivan KNEŽEVIĆ, Maja ČAVIĆ, Marko PENČIĆ	
10:13 – 10:30		
10.20 10.45	Analysis of conceptual solutions of universal helical geared reducers	
10:30 - 10:45	Rabab BENOTSMANE, László DUDÁS, György KOVÁCS	
10.45 11.00	Optimization of robotic arm trajectory	
10:45 - 11:00	<u>László DUDÁS</u>	
11.00 11.15	Spatial rotary combustion engine	
11:00 - 11:15	Zsolt TIBA, Dániel FEKETE-SZŰCS	
	Design of a technology-oriented bearing assembling cell	





7-8 November 2019, Debrecen, Hungary

10:00 - 12:15	Session MATERIALS SCIENCE AND TECHNOLOGY III.	
<i>α</i>	(Metallograpfic Laboratory, 1st floor, room E.1.20)	
Chairman:	Zoltán WELTSCH PhD, John Von Neumann University, Hungary	
Co-Chairman:	Sándor PÁLINKÁS PhD, University of Debrecen, Hungary	
Secretary:	Gábor BALOGH, University of Debrecen, Hungary	
10:00 - 10:15	Muhandes HASAN, Gábor KALÁCSKA	
	Study the temperature evolution of several materials in Pin-on-Plate Abrasive Wear Test	
10:15 - 10:30	Manoj KUMAR PAL, Gréta GERGELY, Dániel KONCZ-HORVÁTH, Zoltán GÁCSI	
	Microstructure characterization of the SAC305 solder reinforcing SiC and SiC (Ni)	
10:30 - 10:45	Ferenc TAJTI, Miklós BERCZELI	
	Wettability changing effect of femtosecond laser impulsis on DP steels	
10:45 - 11:00	Tibor HEGYES, Péter BARKÓCZY	
	Simulation of hot rolling by cellular automata	
11:00 - 11:15	Flórián GARAI	
	Modern applications of aluminium foams	
11:15 - 11:30	Norbert BABCSÁN	
	Battery innovations and circular economy	
11:30 - 11:45	Szabolcs JÓNÁS, Miklós TISZA	
	Effects of different frictional conditions of clinched joints	
11:45 - 12:00	Szabolcs JÓNÁS, Péter Zoltán KOVÁCS	
	Effect of punching tool geometry on clinch joints	
12:00 - 12:15	Bassel ALSALAMAH	
	NIL-stregth temperature and hot tensile tests on S960QL	
11:30 - 14:00	lunch (Restaurant, Faculty of Engineering)	

12:40 – 12:50 **ISCAME group photo** (meeting at the inner court)



A group of ISCAME Participants in 2018





	13:00 – 14:30 Chairman: Co-chairman: Secretary:	Session MAINTANCE AND CONDITION MONITORING (Robert Bosch Engineering Education and Development Laboratory, ground floor, room E.0.22) Ferenc DÖMÖTÖR PhD, Budapest University of Technology and Economics, Hungary Ferenc SZODRAI PhD, University of Debrecen, Hungary Krisztián DEÁK, University of Debrecen, Hungary
	13:00 – 13:15	József Zoltán SZABÓ, <u>Ferenc DÖMÖTÖR</u>
	13:15 – 13:30	Some aspects of the reliability of vibration monitoring of rotating machinery Ferenc DÖMÖTÖR, József Zoltán SZABÓ Some aspects of the reliability of vibration monitoring of rotating machinery within the framework of
	13:30 – 13:45	the new industrial revolution <u>Krisztián DEÁK</u> , Imre KOCSIS Applied diagnostic methods in bearing health monitoring
	13:45 – 14:00	<u>Dániel TÓTH</u> , György TAKÁCS, Attila SZILÁGYI
	14:00 – 14:15	Analysis methods to detect bearing failures <u>György BARKÓ</u> , Gábor KALÁCSKA Application of pattern recognition for engineering data classification
	14:15 – 14:30	Andor NAGY, István LAKATOS Evaluation of rack railway bogie movement data
٠	13:00 – 14:15	Session MANUFACTURING SCIENCE
	Chairman:	(Aventics Pneumatic Laboratory, ground floor, room E.0.21) Lubomir JAVOREK PhD , Technical University in Zvolen, Slovakia
	Co-chairman:	Sándor BODZÁS PhD, University of Debrecen, Hungary
	Secretary:	Zoltán GÉRESI, University of Debrecen, Hungary
	13:00 – 13:15	<u>Dániel KISS</u> , György HEGEDŰS
	10.15 10.00	Investigating of shaped helical thread cutting process
	13:15 – 13:30	<u>Luboslav STRAKA, Gabriel DITTRICH</u> Simulation of production process of mould for die casting by EDM technology
	13:30 - 13:45	<u>L'uboslav STRAKA</u> , Gabriel DITTRICH
	13:45 – 14:00	The influence of MPT at WEDM of tool steel on workpiece surface quality Lubomir JAVOREK
	13.43 – 14.00	Using of the statistical method for machining process analyze
	14:00 – 14:15	<u>Sándor BODZÁS</u> Designing and analysis of special gear pairs by GearTeq and Solidworks softwares



City Centre, Debrecen



14:15 - 14:30

INTERNATIONAL SCIENTIFIC CONFERENCE ON ADVANCES IN MECHANICAL ENGINEERING



7-8 November 2019, Debrecen, Hungary

13:00 - 14:30Session MATERIALS SCIENCE AND TECHNOLOGY IV. (Metallograpfic Laboratory, 1st floor, room E.1.20) György THALMAIER PhD, Technical University of Cluj-Napoca, Romania Chairman: Lajos FAZEKAS PhD, University of Debrecen, Hungary Co-chairman: Secretary: Márton LÉVAI, University of Debrecen, Hungary 13:00 - 13:15Miklós BERCZELI Development potential of bonding technologies in the automotive industry using surface treatments 13:15 - 13:30Mahmood Hasan Dakhil ALHAFADHI, Gvörgy KRÁLLICS Numerical and experimental investigation on microstructure and residual stress of multi-pass welded 13:30 - 13:45Raghawendra Pratap Singh SISODIA, Marcell GÁSPÁR, Béla FODOR Application of diode laser for post weld heat treatment on DP1000 13:45 - 14:00Gergely JUHÁSZ, Miklós BERCZELI Formation of oxide layers with femtosecond laser on steel surfaces for color marking András MOLNÁR, Lajos FAZEKAS, András BALOGH, Péter BARKÓCZI, 14:00 - 14:15†Ágnes BATTÁNÉ GINDERT-KELE Thermal sprayed NiCrBSi layer remelting with mixed laser process

András MOLNÁR, Sándor PÁLINKÁS, Gábor BUZA, László DRASKÓCZI, Zsolt CSABAI Advanced laser beam processes in surface treatment



6th Mechanical Engineering Industrial Exhibition, Faculty of Engineering





7-8 November 2019, Debrecen, Hungary

ISCAME poster exhibition (ground floor, room 9)

Sándor Gergő TÓTH, György TAKÁCS

Functional examination of machine tool slideway with hydraulic relief

Tihomir DOVRAMADJIEV

Principles of three-dimensional computer design for understanding impossible figures

Kristóf SZABÓ, György HEGEDŰS

Design of chip conveyor

Daniel LATES, Marius Gabriel CASVEAN

Compliant mechanisms in modern industry development

Mohammad Yousef Mohammad ALKHATEEB, Sándor BODZÁS

Design of clamping devices for different milling and drilling operations

Gergő KAKUK, Sándor BODZÁS, Zsolt CSANK

Loss analysis methods in the world of digitalization

Csaba NEMES, Lubomir JAVOREK, Sándor BODZÁS, Sándor PÁLINKÁS

Turning simulation with finite element method

Tamás ANTAL, Benedek KEREKES, Zsolt KISS

The possibility of determination the deformation of the product after drying

Saad ALSARAYEFI, Károly JÁLICS

Analysis of the vibration decay rate of a damaged fiber reinforced polymer component

Henrietta HUDÁK, László VARGA

Effect of the changes in bulk density and granulometric properties on the strength properties of the moulding sand mixtures

Ali AL-AZZAWI, Péter BAUMLI

Modelling, microstructure and properties of novel wear resistant and hardness of 1.4404 using brazing and nitriding method

Fatima Zohra BRAHMIA, Tibor ALPÁR, Péter György HORVÁTH

Increasing fire resistance of date palm leaflet

Alula Gebresas GEREZGIHER, Andrea SIMON, Tamás SZABÓ

Natural fiber/filler reinforced TPS (thermoplastic starch) composite

Szabolcs JÓNÁS

Charpy impact tests of clinched joints

Annamária TÓTH, Katalin HALÁSZ

Effect of copper-sulfate and humate modififed cellulose sheets on the shelf-life of berries

Luboš KAŠČÁK, Emil SPIŠÁK

Joining car body sheets by combination of mechanical joining and adhesive bonding

Veronika TOMPOSNÉ SZÜLE

Literature overall of fatigue analysis approaches of vehicle components made of rubber

Rami BENKREIF, Csilla CSIHA

Behavior of contact angle on birch

Judit BABCSÁN KISS, Mária MAROS BERKES

Tribological properties of ion-implanted silicon nitride ceramics

György THALMAIER, Alexandra CSAPAI, Niculina A. SECHEL, Ioan VIDA-SIMITI

Aluminum perlite syntactic foams

Vinicius LISBOA SOUZA, Sándor PÁLINKÁS

Structural and economic assessment of hybrid composite materials using Excel Data Analysis

Sándor PÁLINKÁS, András MOLNÁR, Lajos FAZEKAS, †Ágnes BATTÁNÉ GINDERT-KELE

Advanced laser beam processes in surface treatment





7-8 November 2019, Debrecen, Hungary

<u>Kinga TAMÁSI</u>, Jamal Eldin Fadoul, Kálmán MAROSSY, László A. Gömze Zeolit filled PLA blends and their properties

Ali I. AL-MOSAWI, Mohammed H. AL-MAAMORI, Maytham A. ABED, Shaymaa Abbas ABDULSADA

Recycling of polyethylene terephthalate bottles waste (PET) Tibor HORVÁTH

Polylactic acid as a potential alternatives of traditional plastic packagings in food industry

Tibor HORVÁTH

Synthesis of polylactic acid (PLA) by polycondensation method

György THAILMAIER, Alexandra CSAPAI, Nicoleta COBIRZAN

Thermal response of a brick filled with PCM composite

András GÁBORA, Tamás MANKOVITS, Gábor KALÁCSKA, Zoltán Gergő GÉRESI

Metal foam specimen production problems focusing mechanical tests

Dorottya PREZENSZKI, Csaba WESSER, Sándor BODZÁS

Analysis of face milling technology with a thermal camera by changing of the number of revolution

Main building of the University of Debrecen





7-8 November 2019, Debrecen, Hungary

INFORMATION TO CHAIRMEN, TO PRESENTERS AND TO VISITORS

Chairmen, Presenters and on-line registered Visitors are invited for lunches and coffees, but it is connected to registration at the registration desk at the Main Hall in the building of the Faculty of Engineering on the Conference days.

To Presenters:

- The official language of ISCAME is English;
- Show up to the session 10 minutes before the session begins;
- Each oral presentation will take 15 minutes including discussion;
- The files required for the presentation (PowerPoint or PDF) must be uploaded and tested in the computer placed in the room before the respective presentation session.

To Poster Presenters:

- The official language of ISCAME is English;
- The Poster Exhibition will be opened on Thursday 7 November, 9:00 and can be visited until the end of the ISCAME (8 November, 14:30). It means from 9:00 onwards posters can be put on display (Location: Faculty of Engineering, ground floor, room 9.).
- Poster sessions are scheduled on 7 November, from 14:00-15:00 and 8 November, from 9:00-10:00. At this time anyone interested should be received in front of the posters;
- Posters will be displayed on vertical boards with maximum dimensions of 1000mm (width) x 2000mm (height), the recommended poster size is standard A0 with page orientation portrait.

To Chairmen:

- During the presentations enforce time limits strictly so that no author monopolizes someone else's time;
- One presentations are complete the remainder of the time can be used for informal discussion with the audience and session participants. It is your job to field questions from the audience.

In any case please contact:

ISCAME Secretary

Szandra SITKU, administrator Phone: +3652415155/77860 Mobile: +36704098909

E-mail: iscame@eng.unideb.hu

Department of Mechanical Engineering Faculty of Engineering, University of Debrecen 2-4 Ótemető, Debrecen, H-4028, Hungary

Website: www.mecheng.unideb.hu





Notes:	





Note	s:	
-		
-		





7-8 November 2019, Debrecen, Hungary

LIST OF THE EXHIBITING COMPANIES

7th Mechanical Engineering Industrial Exhibition, Debrecen

		37.717
Coloplast Hungary Kft.	www.coloplast.hu	Nyírbátor
Diehl Aviation Hungary Kft.	www.diehl.com	Debrecen, Nyírbátor
DKV Debreceni Közlekedési Zrt.	www.dkv.hu	Debrecen
Electrolux Lehel Kft.	www.electrolux.hu	Nyíregyháza
Emerson Automation Solution	www.aventics.gom	Eger
Enterprise Communications Kft.	www.enterprisegroup.hu/plm	Budapest
EREDŐ Garázsipari Kft.	www.eredo.hu	Debrecen
EuroSolid Kft.	www.eurosolid.hu	Budaörs
FAG Magyarország Ipari Kft.	www.schaeffler.hu	Debrecen
GYULAI Irányítástechnikai Kft.	www.gyulaikft.hu	Debrecen
HAJDU Autotechnika Ipari Zrt.	www.hajduautort.hu	Téglás
HAJDU Hajdúsági Ipari Zrt.	www.hajdurt.hu	Téglás
Henkel Magyarország Operation Kft.	www.henkel.hu	Körösladány
HOYA Szemüveglencse Gyártó Magyarország Zrt.	www.hoya.com	Mátészalka
KEVIÉP Kft.	www.keviep.hu	Debrecen
KITE Zrt.	www.kite.hu	Nádudvar
Manz Hungary Gépgyártó Kft.	www.manz.com	Debrecen
Promatech Célgépgyártó Kft.	www.promatech.hu	Nagytarcsa
Robert Bosch Automotive Steering Kft.	www.bosch-automotive-steering.com	Eger, Maklár
S&T Consulting Hungary Kft.	www.snt.hu	Budaörs
SPM Budapest Kft.	www.spminstrument.com	Budapest
TRUMPF Hungary Kft.	www.trumpf.com	Vecsés
Unilever Magyarország Kft.	www.unilever.hu	Nyírbátor
Vitesco Technologies Hungary Kft.	www.continental.com	Debrecen
ZF Hungária Kft.	www.zf.com/hu	Eger